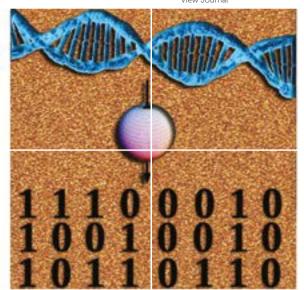
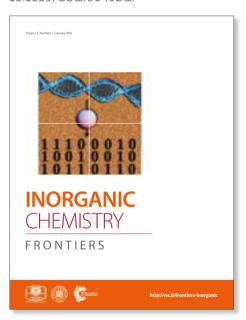
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ARTICLE

Cu/Ni nanoparticles supported on TiO₂(B) nanotubes as hydrogen generation photocatalysts via hydrolysis of ammonia borane

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TiO₂(B) nanotubes (NTs) were used as carriers to support metal Cu/Ni nanoparticles for the catalytic hydrolysis of ammonia borane (NH₃BH₃, AB) under visible light. The TiO₂ NTs were prepared by first prepared by the hydrothermal method and subsequently loaded with Cu/Ni metal nanoparticles by the impregnation reduction method. The structure, morphology, and chemical composition of the as-obtained catalysts were characterized by X-ray diffraction (XRD), scanning electron microscopy coupled with energy dispersive X-ray spectroscopy (SEM-EDX), transmission electron microscopy (TEM), inductively coupled plasma emission spectroscopy (ICP), and ultraviolet–visible spectroscopy (UV-Vis). The characterization results revealed that the metal nanoparticles were uniformly loaded on the surface of the TiO₂ NTs, while the band gap of the catalyst was reduced significantly from 3.22 to 2.68 eV. The catalysts showed an excellent photocatalytic performance towards the hydrolysis of AB for H₂ production. Thus, the H₂ production rate of Cu_{0.64}Ni_{0.36}-TiO₂ NTs reached 5763.86 mL g⁻¹·min⁻¹, with a total turnover frequency (TOF) of 15.90 mol H₂-(mol cat)⁻¹·min⁻¹ for a loading volume of metal particles of 5.25 wt%. The results presented herein demonstrate that TiO₂(B) can be a potential photocatalyst for effective H₂ production, and also provide a cheap and effective approach to improve the light-to-H₂ energy conversion.

Introduction

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In recent years, H_2 has become the most important energy vector owing to its high energy density, non-toxicity, and zero emission characteristics. $^{\underline{1}}$ 2 Since H_2 storage requires high pressure and complex technology, a large number of new H_2 storage technologies and materials have been recently developed. 3 , 4 Some H_2 storage materials including ammonia borane (NH $_3$ BH $_3$, AB), sodium borohydride, decaborane, and formic acid have demonstrated large hydrogen storage capacities. $^{\underline{5}\cdot\underline{9}}$ In particular, AB is non-toxic and combines high hydrogen content (19.6 wt%) and low molecular weight (30.7 g·mol $^{-1}$), making it the most attractive candidate material for hydrogen storage. $^{\underline{10}}$ $^{\underline{11}}$

AB can be dehydrogenated by three different ways namely, thermal decomposition, alcoholysis, and hydrolysis. Among these methods, hydrolysis is particularly convenient and has been widely used. 12 AB can produce a certain amount of $\rm H_2$ at room temperature via a catalytic reaction. In this sense, efficient catalysts are required to present high catalytic rate and a good stability. Although various noble metal (e.g., Au, Ag, Ru, and Pt, among others) nanoparticles have been used as catalysts in AB hydrogen storage applications, their high costs and limited availability have hindered wide applications. $^{13-17}$ In contrast, transition metals (e.g., Co, Ni, and Cu, among others)

An increasing number of works have been published recently on the use of TiO₂-based catalysts for the production of H₂ from AB. Kohsuke supported Ru-Ni nanoparticles on TiO₂ by impregnation and then reduction by H2. The catalysts showed high activity, with a total TOF of 914 min-1 and an Ea of 28.1 kJ mol⁻¹. 11 Jo prepared a highly active Au/TiO₂ catalysts towards H₂ generation which produced 88 μ mol of H₂ in 4 h. 28 Murat prepared a Co-P/TiO₂ catalyst by electrolysis deposition, and this material showed a H₂ generation rate of 2002 mL H₂ min⁻¹ (g catalyst)⁻¹ and an Ea of 48.1 kJ mol⁻¹.²⁹ Yousef prepared Cudoped titania nanofibers by electrospinning. This material showed a H₂ equivalent of 2.7 after 10 min, and this value remained unchanged after three successive reaction cycles. 12 Single metals or the combination of transition metals and noble metals have been mostly supported on TiO₂. Previous reports on metal nanoparticles supported TiO₂ nanofibers have

are cheaper and possess high catalytic efficiencies. $^{18-20}$ However, in order to prevent aggregation of the metal particles during the reaction process, it is imperative to find a feasible carrier material such as carbon NTs, metal organic frameworks, and graphene. $^{21-25}$ Yu prepared CuNi nanoparticles supported on graphene (G-Cu₃₆Ni₆₄ NPs) and used them for the catalytic release of H₂ from AB. 26 This catalyst showed an initial turnover frequency (TOF) of 49.1 mol_{H2} mol_{CuNi} mol⁻¹ and an activation energy (*E*a) of 24.4 kJ mol⁻¹. Gao prepared Cu₂Ni₁@MIL-101 by in-situ reduction and liquid impregnation methods. The catalyst exhibited high catalytic activity a TOF of 20.9 mol H₂ min⁻¹ Cu mol⁻¹ and a very low *E*a of 32.2 kJ mol⁻¹. 27 However, these catalysts suffer from high cost for the support material and complex preparation processes.

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revealed a relatively single morphology for the support. The resultant composite material showed low catalytic activity towards the hydrolysis of AB. The high specific surface area of TiO₂ NTs provides these materials with improved light absorption and scattering properties and high adsorption capacity, making them good support materials for metal loading. Supported bimetallic transition metals can result in synergies between the metals, which can significantly improve the catalytic activity and reduce the price of the catalyst.

In this work, $TiO_2(B)$ NTs were first prepared by the hydrothermal method and subsequently loaded with Cu/Ni metal nanoparticles via a redox replacement reaction. The metal particles were uniformly distributed on the surface of the NTs and exhibited good photocatalytic catalytic activity towards the production of H_2 from AB.

Experimental

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Preparation of TiO₂(B) NTs

For a typical hydrothermal synthesis of $TiO_2(B)$ NTs, 0.1 g of TiO_2 (anatase, commercial) powder were dissolved in 25 mL of a NaOH solution (10 mol L⁻¹) and ultrasonically dispersed for 30 min. The mixed solution was transferred to a Teflon-lined stainless-steel autoclave and reacted at 160 °C for 8 h. After the hydrothermal reaction, the resultant product was centrifuged, washed with deionized water, and soaked in a 0.1 M HCl solution overnight. The precipitate was washed several times with water and ethanol, and dried at 80 °C overnight. Finally, the resultant white powder was calcined in air at 400 °C for 6 h to obtain $TiO_2(B)$ NTs.

Preparation of Cu_x/Ni_{1-x} -TiO₂(B) NTs

The Cu_x/Ni_{1-x} supported $TiO_2(B)$ NT materials were synthesized by a chemical reduction method. The metal-ion precursors $(M(NO_3)_2, M = Cu$ and Ni) were dissolved in 24 mL of water, and an ammonia solution was added drop by drop to form a clear solution. Then, 0.2 g of the as-prepared $TiO_2(B)$ NTs powder was added to the solution and stirred for 24 h to form a suspension. The precipitate was collected by centrifugation and washed with 15 mL of water in a round bottom flask. A 0.6 M NaBH₄ solution was added to the dispersed solution to reduce metal ions under an ice-water bath. After 1 h of reaction, the resultant product was recovered by centrifugation, washed three times with water, and freeze-dry overnight to finally obtain Cu_x/Ni_{1-x} supported $TiO_2(B)$ NTs.

Catalysts characterization

The as-synthesized catalysts were characterized by powder X-ray diffraction (XRD, Rigaku D/max-2500 X-ray generator, Cu Ka radiation), scanning electron microscopy coupled with energy dispersive X-ray spectroscopy (SEM-EDX, JEOL JSM-6700F), transmission electron microscopy (TEM, Philips Tecnai F20, 200 kV), inductively coupled plasma emission spectroscopy (ICP), UV-vis spectrophotometry (UV-vis, Hitachi U-3900H), and X-ray photoelectron spectroscopy (XPS).

H₂ generation measurements

H₂ production experiments were carried out in a photocatalytic reactor with a volumetric capacity of 100 ML 1A 1X 29 Mp 142 28 on the top of the photoreactor was used as the light source for the H₂ production reaction. The reaction solution in the photoreactor contained 0.0260 g of catalyst and 10 mL of a 0.5 wt% AB solution. The reaction device was subjected to a hydrolysis reaction under magnetic stirring in a temperature-controlled bath. The volume of H₂ released was measured by a micro-gas flowmeter (RTK-GMA- Π). The hydrolysis of AB can be described as follows: ³¹

$$NH_3BH_3 + 2H_2O \rightarrow NH_4^+_{(aq)} + BO_2^-_{(aq)} + 3H_{2(g)}$$
(1)

The catalytic properties of the Cu_x/Ni_{1-x} - $TiO_2(B)$ NT composites towards the production of H_2 were compared under visible light, UV light, and darkroom conditions.

Results and discussion

Catalyst characterization

In this study, TiO_2 nanotubes support was prepared by hydrothermal method. The hydrothermal reaction using concentrated NaOH as solvent can change the morphology of raw materials and form NTs under appropriate temperature and time conditions. The product was washed with water and soaked in HCl solution, in which Na^+ was replaced by H^+ , and then calcined to form TiO_2 nanotubes. The TiO_2 NTs is immersed in the metal ammonia complex ion solution so that the metal ions can be uniformly adsorbed on the surface of the support. Centrifugation to remove excess unabsorbed metal ions. Excessive amount of $NaBH_4$ reduced the metal ions that adsorbed on the surface of the support. Since the reducing agent will generate H_2 during the reaction that can a protective gas to prevent metal particles from oxidation. Thus, pure

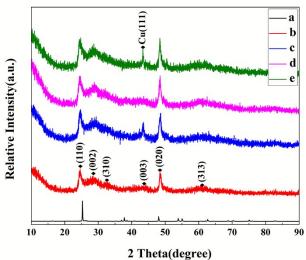


Fig. 1-XRD patterns of TiO_2 nanoparticles (a), $TiO_2(B)$ NTs (b), $Cu-TiO_2(B)$ NTs (c), Ni-TiO₂(B) NTs (d), and $Cu_{0.64}Ni_{0.36}-TiO_2(B)$ NTs (e).

catalysts with high activity can be prepared.

As shown in Fig. 1a, the XRD pattern of commercial TiO₂ nanoparticles revealed the presence of an anatase phase before

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the hydrothermal reaction (JCPDS file 21-1272). After reaction and calcination, the XRD diffraction peaks of $TiO_2(B)$ NTs

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Table 1-The ratios of Cu/Ni for Cu_xNi_{1-x} tested by ICP

Samples	Cu	Cu _{0.75} Ni _{0.25}	Cu _{0.67} Ni _{0.33}	Cu _{0.5} Ni _{0.5}	Cu _{0.25} Ni _{0.75}	Cu _{0.17} Ni _{0.83}	Ni
Cu:Ni(mol%)	-	0.82:0.18	0.76:0.24	0.64:0.36	0.46:0.54	0.32:0.68	-
$(Cu+Ni):(Cu+Ni+TiO_2)(wt\%)$	0.0954	0.0473	0.0516	0.0525	0.0448	0.0458	0.0429

revealed the presence of a beta-TiO₂ phase (JCPDS file 46-1237) with peaks at 20 of 24.9, 28.6, and 48.5°, which can be indexed to the (110), (002), and (020) crystal planes of beta-TiO₂ (Fig. 1b). After loading metal nanoparticles (Figs. 1c–e), a diffraction peak corresponding to a Cu crystal phase (20 = 43.3°) appeared, demonstrating that Cu nanoparticles were actually loaded. However, no significant diffraction peaks were observed for Ni, which can be explained by the amorphous nature of Ni nanoparticles producing weak diffraction peaks, as was the case for Cu_{0.64}Ni_{0.36}-TiO₂(B) NTs.

Fig. 2 shows SEM and TEM images of the unloaded TiO₂(B) NTs and the TiO₂(B) NTs loaded with metal nanoparticles. Comparing the morphology, the surface of the unloaded $TiO_2(B)$ NTs was relatively smooth, with NTs of 10-40 nm and several micrometres in diameter and in length, respectively, and with a high aspect ratio (Fig. 2a). The catalyst loaded with nano-metal particles showed a rough surface, and the protuberances produced by the nanoparticles were clearly observed. The nanoparticles were small and evenly dispersed on the surface of the NTs (Fig. 2b). Fig. 2c and 2d display typical TEM images of the unloaded TiO₂(B) NTs and Cu_{0.64}Ni_{0.36}-TiO₂(B) NTs. After loading with metal nanoparticles, the surface of the NTs revealed well-dispersed small black spots, which can be considered as metal particles. The NTs were further studied by high-resolution TEM (HRTEM). This technique revealed lattice fringes with interlayer spaces of 0.364 and 0.624 nm, which were ascribed to the (110) and (001) planes of TiO₂(B), respectively. The small black spots circled in red are considered to be uniformly loaded metal particles on the surface of the nanotubes with sizes of 0.8-1.8 nm. Element mapping test was

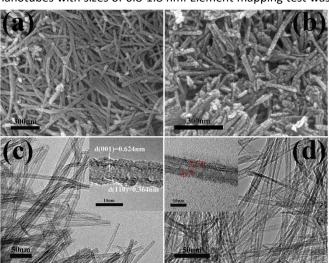


Fig. 2-SEM images of unloaded TiO₂(B) NTs (a), and Cu $_{0.64}$ Ni $_{0.36}$ -TiO $_2$ (B) NTs (b). TEM image of unloaded TiO $_2$ (B) NTs (c), and Cu $_{0.64}$ Ni $_{0.36}$ -TiO $_2$ (B) NTs (d).

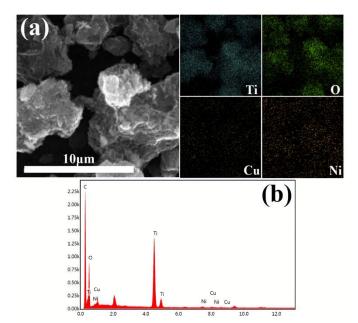


Fig. 3-The Ti, O, Cu, Ni elemental mapping of $Cu_{0.64}Ni_{0.36}$ -TiO₂(B) NTs(a). The EDS spectra of $Cu_{0.64}Ni_{0.36}$ -TiO₂(B) NTs (b).

performed to study the loading of metal elements on the carrier (Fig. 3a). As shown in Fig. 3a, Cu and Ni were uniformly distributed. EDX analysis revealed the presence of Cu and Ni, in addition to the TiO2(B) support (Fig. 3b).

Different Cu_xNi_{1-x} - $TiO_2(B)$ NT materials (x = 1, 0.75, 0.67, 0.5, 0.25, 0.17, and 0, with x being the raw material ratio) were prepared by changing the ratio of Cu and Ni during the preparation. The elemental composition of the prepared Cu_xNi_{1-x} - $TiO_2(B)$ NT samples was determined by ICP elemental analysis. The specific metal ratios and loaded amounts are listed in Table 1

The photocatalytic activity of semiconductors is closely related to their forbidden band width. Fig. 4 shows the UV absorption spectra of pure $TiO_2(B)$ NTs and $TiO_2(B)$ NTs loaded with Cu, Ni,

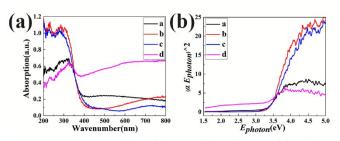


Fig. 4-UV-Vis spectra of TiO $_2(B)$ NTs (a), Cu-TiO $_2(B)$ NTs (b), Ni-TiO $_2(B)$ NTs (c), and Cu $_{0.64}Ni_{0.36}$ -TiO $_2(B)$ NTs (d) (a) and the plot of $(\alpha hv)^2$ versus hv curve to estimate the band gap energy (b).

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and Cu/Ni metal particles. As shown in Fig. 4, the absorption band edge of the spectrum shifted to the longer wavenumbers upon loading of the metal nanoparticles, being gradually redshifted until reaching the visible light region. The absorption coefficient (α) and the semiconductor band gap (Eg) are related with the following expression:

 $(\alpha h \nu)^2 \propto h \nu - E_g$

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where v stands for the frequency and h is the Planck's constant. Fig. 4b represents the relationship between $(\alpha h v)^2$ and hv. As estimated by the tangent intercept of the curve, the band gap energies of $\text{TiO}_2(B)$ NTs, $\text{Cu-TiO}_2(B)$ NTs, Ni-TiO $_2(B)$ NTs, Cu-0.64Ni $_{0.36}$ -TiO $_2(B)$ NTs were 3.22, 3.20, 3.16, and 2.68 eV, respectively. These results indicated that the loading of the Cu/Ni metal particles significantly enhanced the light absorption region, reducing the bandgap of the catalyst and therefore increasing the catalytic performance of the photocatalyst.

In order to determine the composition and chemical state of the supported metal elements, the surface of the materials was characterized by XPS. The XPS spectrum of Cu_{0.64}Ni_{0.36}-TiO₂(B) NTs contained several peaks, and their fittings are shown in Fig. 5. As shown in Fig. 5a, fitting of the Cu2p band revealed two peaks at 932.6 and 952.2 eV, which were ascribed to Cu(0)2p3/2 and Cu(0)2p1/2 transitions, respectively. The presence of metal Cu(0) was demonstrated. The fitting of the Ni2p peak (Fig. 5b) revealed six peaks: 852.6 eV corresponding to Ni(0)2p3/2, 855.9 eV corresponding to Ni(II)2p3/2, 869.7 eV corresponding to Ni(0)2p1/2, and 873.7 eV corresponding to Ni(II)2p1/2. In addition, Ni(II)2p3/2 and Ni(II)2p1/2 satellite peaks were observed at 861.7 and 880.0eV, respectively, indicating the presence of metallic nickel and Ni²⁺ species. This result showed that metallic Cu was stable in the catalyst, while metallic Ni was partially oxidized. Since the redox potentials of Cu²⁺ and Ni²⁺ are 0.342 and -0.257 V, respectively, Cu²⁺ are likely to be reduced first during the reduction step of the reduction process. 32 In a subsequent step, Ni²⁺ can be reduced to generate a Ni shell on the surface of the Cu core, resulting in the final Cu@Ni structure. 33 The surface of Ni metal is readily oxidized, and, once formed, this oxidation shell protects Cu metal from oxidation. Since the sample was exposed to air during the XPS test, the oxidation state of Ni was present. we think that nickel oxide is not the active site of the catalytic reaction. Nickel oxide has no catalytic activity for ammonia borane by itself. The XPS of Ni@h-BN prepared by Wu³⁴ and CuNi-MIL-101 prepared by Gao²⁷ both showed the existence of metal oxidation state, but it did not participate in the catalytic reaction as active sites.

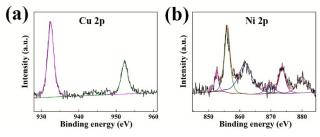


Fig. 5- XPS spectra of $Cu_{0.64}Ni_{0.36}$ - $TiO_2(B)$ NTs: Cu2p (a) and Ni2p (b).

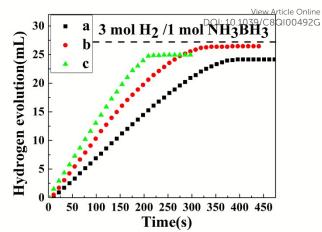


Fig. 6-Hydrogen generation from AB (0.5 wt %, 10 mL) containing as-prepared catalysts (0.0260g) at 25 $^{\circ}C$ with different conditions: visible light (a), UV light (b), darkroom (c)

Catalytic activities

Fig. 6 shows the amount of H₂ as a function of time for the 5.25 wt% Cu_{0.64}Ni_{0.36}-TiO₂(B) NTs sample under visible light, UV light, and darkroom conditions. Under visible light conditions, the H2 production reached 5763.86 mL g⁻¹·min⁻¹, with a TOF of 15.90 mol H₂· (mol cat)⁻¹·min⁻¹. This value was higher than those obtained under UV (4598.69 mL g⁻¹·min⁻¹) and darkroom (3419.77 mL g⁻¹·min⁻¹) conditions. Therefore, it can be concluded that the light absorption region of the composite was widened reaching the visible region as a result of the loading of metal particles. The catalytic activity of the catalyst increased as a result of the enhanced light absorption and the reduced band gap. Therefore, the photocatalytic AB H₂ production method developed herein can be efficiently carried out under visible light conditions. Regarding the H₂ production rate, the catalyst developed herein showed significantly higher values than the Cu/Co catalyst (ca.1000 mL (min-1 gcat)) reported by Li et al,35 and the Cu_{0.2}Ni_{0.8}/MCM-41 system (10.7 mol H₂ mol catalyst⁻¹ min⁻¹) reported by Lu et al.³⁶

Fig. 7a shows the H_2 content as a function of time during the hydrolysis of of AB over Cu_xNi_{1-x} – $TiO_2(B)$ NTs. The unloaded pure $TiO_2(B)$ NTs did not show any catalytic activity (curve a), while the monometallic supported $TiO_2(B)$ NT samples (Cu- $TiO_2(B)$ NTs and Ni- $TiO_2(B)$ NTs) showed low catalytic activity (curves b and h). The H_2 production rate of the bimetallic catalyst Cu_xNi_{1-x} – $TiO_2(B)$ NTs was higher than the rest of the samples. The H_2 generation rates after addition of Cu and Ni are summarized in Table 2. Although the nominal ratio of Cu and Ni during the preparation was 1:1, the actual metal ratio of $Cu_{0.64}Ni_{0.36}$ was determined by ICP, and the metal loading was 5.25 wt%. The

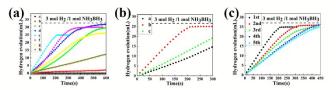


Fig. 7-Hydrogen generation from AB (0.5 wt%, 10 mL) containing as-prepared catalysts $C_{u_x}Ni_{1,x}$ -TiO₂(B) NTs (0.0260g) under visible light. (a) Different Cu content in $C_{u_x}Ni_{1,x}$ -TiO₂(B) NTs: pure TiO2(B) NTs (a), x=1 (b), x=0.82 (c), x=0.76 (d), x=0.64 (e), x=0.46 (f), x=0.32 (g), x=0 (h); (b) Varying Cu/Ni loadings: 3.97% (a), 5.25% (b), 6.37% (c); (c) Cycling performance of the prepared $Cu_{0.64}Ni_{0.36}$ -TiO₂(B) NTs (5.25 wt%) catalyst.

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Cu_{0.64}Ni_{0.36}-TiO₂(B) NTs catalyst showed optimum catalytic performance, with a H₂ production rate as high as 5763.86 mL g⁻¹·min⁻¹ and TOF of 15.90 mol H₂·(mol cat)⁻¹·min⁻¹. This value was significantly larger than that of a Cu catalysts supported on reduced graphene oxide (Cu/RGO, 3.61 mol H₂ mol per catalyst per min)²⁴ and also significantly higher than that of Co–B nanoflakes-TiO₂ nanofibers (ca. 2745.6 mL g⁻¹·min⁻¹).³⁷ The higher catalytic activity of the bimetallic material revealed that bimetallic loading can result in higher catalytic efficiencies over single metal. The catalytic properties of several catalysts are summarized in Table 3. Compared with other catalysts, the TOF of the catalyst developed herein (15.90 mol H₂·(mol cat)⁻¹·min⁻¹) is higher than other non-noble catalysts, but slightly lower than that of catalysts containing noble metals.

Table 2-Hydrogen generation rate for the prepared Cu_xNi_{1-x} -TiO₂(B) NTs catalysts

Catalyst	Slope of the fitting line (mL·min ⁻¹)	H ₂ generation ratio (mL·min ⁻ 1·g ⁻¹)	TOF (mol H₂·(mol cat)⁻ ¹·min⁻¹)
Cu-TiO ₂ (B) NTs	0.4000	161.116	0.4571
$Cu_{0.82}Ni_{0.18}$ - $TiO_2(B)$ NTs	4.280	3477.13	9.729
$Cu_{0.76}Ni_{0.24}$ - $TiO_2(B)$ NTs	4.843	3607.34	10.05
$Cu_{0.64}Ni_{0.36}$ - $TiO_2(B)$ NTs	7.873	5763.86	15.90
$Cu_{0.46}Ni_{0.54}$ - $TiO_2(B)$ NTs	5.896	5066.75	13.78
Cu _{0.32} Ni _{0.68} -TiO ₂ (B) NTs	3.750	3149.04	8.467
Ni-TiO ₂ (B) NTs	1.517	1359.63	3.562

The influence of the metal particle loading on the photocatalytic performance followed a volcano-type behavior. Thus, $Cu_{0.64}Ni_{0.36}$ -TiO₂(B) NTs showed the highest catalytic activity for a Cu/Ni loading of 5.25 wt% (Fig. 7b). This catalysts showed higher H₂ generation rates (5763.86 mL g⁻¹·min⁻¹) than the catalysts with a Cu/Ni loading of 3.97 wt% (2925.01 mL g⁻¹·min⁻¹) and 6.37 wt% (2281.98 mL g⁻¹·min⁻¹). A proper loading content is beneficial to the interaction between the active sites and the carrier material. In addition, the aggregation produced when the metal particles act directly as a catalyst can be suppressed. In order to investigate the cycle performance and durability of the catalyst developed herein, $Cu_{0.64}Ni_{0.36}$ -TiO₂(B) NTs was tested five times. As shown in Fig. 7c, although the catalyst showed excellent performance during the first reaction cycle, the H₂ production rate decreased slightly with the number of

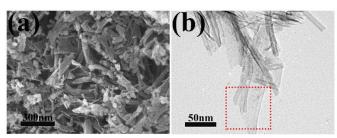


Fig. 8-SEM(a) and TEM(b) images of $\text{Cu}_{0.64}\text{Ni}_{0.36}\text{-TiO}_2(B)$ NTs that completed catalytic reaction for once

cycles. Thus, the catalysts preserved 49% of the original has production rate after five reaction cycles? The original has production rate after five reaction cycles? The original has been the change of the Cu_{0.64}Ni_{0.36}-TiO₂(B) NTs after the first hydrogenation of AB, the SEM and TEM images are shown in Fig 8. From the SEM image (Fig. 8a), it can be seen that the tubular morphology of the catalyst is less obvious, and more NTs collapse and expand. The appearance is not uniform before the catalytic reaction. Also, in the TEM image (Fig. 8b), the cracked film of the nanotubes can be clearly seen in the red line. The change in morphology after the catalytic reaction may result in a significant reduction in the performance of the catalyst. In addition, we hypothesized that the metal particles were progressively oxidized to a certain extent as the number of cycles increased, affecting negatively to the catalytic efficiency.

Table 3-Catalytic activity of catalysts used for the hydrolytic dehydrogenation of AB.

Catalyst	H ₂ generation ratio (mL·min ⁻¹ ·g ⁻¹)	TOF (mol H ₂ ·(mol cat) ⁻	Ea(kJ/mol ⁻¹)	Ref.
RGO-Cu ₇₅ Pd ₂₅	-	26.6	45 ± 3	38
Ni _{0.33} @Pt _{0.67} /C	5469	-	33.0	39
Pd NPs/CS	-	24.96	36.25	40
CuNi-MIL-101	-	20.9(Cu)	32.2	27
Cu/RGO	-	3.61	38.2±1.5	24
Cu@SiO ₂	-	3.24	36±1	41
Ni ₉₁ P ₉ /rGO	-	13.3	34.7	42
Co ⁰ /CeO ₂	-	7.0	43±2	43
Co-P/TiO ₂	2002	-	48.1	29
P(AMPS)-Co	2921	-	47.7	44
Ni/BN	476.1	1.03	61.1	45
Ni _{0.19} Cu _{0.81}	2066	2.7	33.3	19
Cu _{0.2} Ni _{0.8} /MCM- 41	-	10.7	38	36
CuCo/graphene	-	9.81	-	46
CuNi@Carbon	-	0.2	28.9	47
Cu@FeCo	-	10.5	38.75	48
Cu@FeNi	-	8.37	32.9	49
Cu _{0.2} Co _{0.8} /HPC	2960	-	41.7	50
Cu _{0.64} Ni _{0.36} -	5763.86	15.9	36.14	this
(a) (1) 30 3 mol H ₂ /1 (2) 3 mol H ₂ /1 (3) 3 mol H ₂ /1	mol NH ₃ BH ₃ 20°C 25°C	(b) -1.0 <u>\(\beta^{-1.2}\)</u>		

35°C40°C

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-1.6

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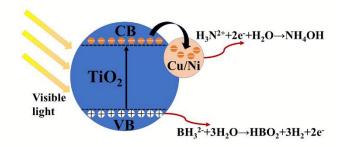


Fig. 10-Mechanism of photocatalytic hydrolysis of ammonia borane over Cu/Ni-TiO $_2$ NTs under visible light irradiation.

Fig. 9a shows the amount of H_2 released via hydrolysis of AB over $Cu_{0.64}Ni_{0.36}$ -TiO₂(B) NTs at different temperatures. As shown in Fig. 9, the H_2 release rate increased with temperature. Fig. 9b shows the Arrhenius plots (i.e., lnk versus the reciprocal absolute temperature (1/T)) for the catalyst under study. By fitting the points to a straight line, the correlation coefficient in the resulting straight line fitting result is -0.9924. According to the slopes of the straight sections, the apparent Ea of the catalyst was 36.14 kJ mol⁻¹. This value was lower than that previously reported (38 kJ·mol⁻¹) for $Cu_{0.2}Ni_{0.8}/MCM$ -41³⁶ and $Cu@Ni^{51}$ (40.53 kJ/mol) catalysts.

In order to describe the photocatalytic AB hydrolysis mechanism of the catalyst prepared in this paper, we described the energy band structure and the separation of electron–hole pairs inside the catalyst (Fig. 10). Considering the entire catalytic system, the support TiO_2 generates photogenerated electrons and holes when irradiated with visible light. New electron trapping sites can be formed after the loading of metals on the surface of TiO_2 . Photogenerated electrons can be transferred from the conduction band of TiO_2 to the metal nanoparticles. The ability of the metal particles to trap electrons is improved as a result of the formation of a Schottky barrier between the metal nanoparticles and TiO_2 . The photoelectrons and holes are therefore separated effectively, and the photocatalytic activity of the catalyst improves significantly as a result.

Conclusions

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In summary, we prepared $TiO_2(B)$ NTs-supported Cu/Ni metal nanoparticles by the hydrothermal and impregnation–reduction methods. The characterization results revealed that the light absorption region of the composite material expanded to the visible light region and the bandgap of the material decreased. As a result, the recombination rate of photogenerated electrons and holes was significantly reduced, improving the photocatalytic performance of the material. The catalyst exhibited higher catalytic rates and lower Ea for the photocatalytic hydrolysis of AB. Therefore, we provided herein a low-cost and simple-preparation material with good catalytic performance towards the hydrolysis of AB.

Conflicts of interest

There are no conflicts to declare.

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